



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3137-041
Job Sheet 169074



Part No: D3137-041

Job Qty: 1 ea

Part Name: Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/30/17

Job Tracking No:

Due Date: 12/5/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Rotorcraft Services Group Inc - RSG (CTEXA02)

Attention: Accounts Payable, 3901 N Main Street Fort Worth, TX, 76106 USA ph:(817) 625-8028

Note: D3137 REV.F IPP Rev:A 11.10.04 new issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/4/17	12/4/17	0.00	0.00	Start Up Small Fab-3		
100	Small Fab	1 pcs	12/5/17	12/5/17	0.00	0.25	Small Fab-8		
110	QC	1 pcs	12/5/17	12/5/17	0.00	0.00	QC5		
130	Packaging	1 pcs	12/5/17	12/5/17	0.00	0.00	Packaging3		
140	QC21-SA	1 Ea	12/5/17	12/5/17	0.00	0.00	QC21		

Part Op 100 - ASSEMBLE AS PER DWG

Descriptions: 130 - Identify as per dwg & Stock Location:

140 - QC21- Final Inspection - Work Order Release

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3137-1 3015854	1	0	0	0
	D3137-3 F156754	1	21	0	0
	D3137-5 F150226	1	22	0	0
	MS24694-S101 F1129909	1	37	0	0

Part Specifications

Specifications could not be found.

Plex 11/30/17 10:47 AM dart.poulin.mario



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Bracket Assembly

PART NO: D3137-041
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/01/17
Job No: 169074

Environment	
Design	
Doc/Data	
Equip/Tooling	
Handling/Pre	
Material	
Internal Transport	
Tribal Knowledge	
LOA	
Substation	
Past Expiry Date	
Misidentified	
Root Cause	
No Re-verfic	
Operator	
Offset/Setup	
Supplier	
Training	
Use for Testi	
Poor Informa	
Rushing	
Product Impr	
Process Impr	
Manufacturin	
Past Due	

Surge	
m	
Pulled	
nce	
ff center	
Positioned Wrong	
Outside Dimensions	
Over/Under tolerance	
Part Incorrect	
Part Lost/Missing	
Part Moved	
Drawing	
Finish	
Misread	
Turning Sequence	

Work Order:		Part No.		NCR No.	
DISPOSITION		Suspected Unapproved		Use-as-is	
Skid-tube		Machining		Thermofforming	
Cross tube		Small Fab		Finishing	
Water Jet		Prod. Eng. Coord.		Rec/Store/Packaging	
Engineering		Quality		Other	
MRB (QS1042) Approval		QTY Effective :		Date :	
Completed By		Lead hand / Supervisor		QC / QA Coordinator	
Approval		Approval		Approval	
Description Work Order Deviation		Disposition		Date :	